LISTING OF THE CLAIMS

1. (Previously Presented) An isostatic press, comprising:

a pressure chamber for accommodating a pressure medium, the pressure

chamber being enclosed by a force-absorbing body;

a prestressing device, provided around an outer envelope surface of the

force-absorbing body, the force-absorbing body thereby being radially prestressed; and

at least one tunnel-like passage running essentially over the length of

said outer envelope surface of the force-absorbing body, the tunnel-like passage being

defined by a groove in said outer envelope surface of the force-absorbing body and a

portion of said prestressing device covering said groove, for conducting pressure

medium to a point of detection if such medium has leaked out from the pressure

chamber to the outer envelope surface of the force-absorbing body.

2. (Previously Presented) An isostatic press, comprising:

a cylindrical element comprising an inner surface defining a pressure treatment

chamber for accommodating a pressure medium and an outer envelope surface;

a single prestressing device provided around said outer envelope surface of the

cylindrical element, for inducing a radial prestress in the cylindrical element; and

at least one tunnel-like passage running essentially along said outer envelope

surface of the cylindrical element, the tunnel-like passage being defined by a groove in

said outer envelope surface of the cylindrical element and a portion of said

prestressing device covering said groove, for conducting pressure medium to a point of

Application No. 10/587,743

Page 3

detection if such medium has leaked out from the pressure chamber to the outer

envelope surface of the cylindrical element.

3. (Original) The isostatic press as claimed in claim 1, wherein said force

absorbing body is a cylindrical wall of a pressure vessel.

4. (Original) An isostatic press as claimed in claim 2, wherein said cylindrical

element is a force-absorbing cylindrical wall of a pressure vessel.

5. (Previously Presented) An isostatic press as claimed in claim 2, wherein said

cylindrical element is a protective liner and said prestressing device is a surrounding

concentric force-absorbing cylindrical wall of a pressure vessel, wherein the cylindrical

wall is shrunk on the outer envelope surface of the protective liner.

6. (Previously Presented) The isostatic press as claimed in claim 1, wherein

said prestressing device is at least one of wire-shaped and band-shaped and is wound

around said outer envelope surface.

7. (Previously Presented) The isostatic press as claimed in claim 1, wherein

said prestressing device is cylindrical and is shrunk on said outer envelope surface.

8. (Previously Presented) The isostatic press as claimed in claim 1, wherein

the cross-sectional area of the tunnel-like passage is dimensioned to conduct a

Application No. 10/587,743

Page 4

pressure medium flow essentially equal to or larger than the flow of pressure medium

supplied into the pressure chamber by a pumping device.

9. (Previously Presented) The isostatic press as claimed in claim 1, wherein

the cross-sectional area of the tunnel-like passage is dimensioned to conduct a

pressure medium flow lower than the flow of pressure medium supplied into the

pressure chamber by a pumping device.

10. (Previously Presented) The isostatic press as claimed in claim 1, wherein

said at least one tunnel-like passage runs in the form of a spiral around said outer

envelope surface and essentially along the whole of its length.

11. (Previously Presented) The isostatic press as claimed in claim 1, wherein

the press comprises at least two tunnel-like passages running essentially along said

outer enveloper surface, each tunnel-like passage being defined by a respective groove

in said outer envelope surface and a portion of said prestressing device covering said

groove.

12. (Previously Presented) The isostatic press as claimed in claim 11, wherein

at least two of said tunnel-like passages run in parallel with each other in the form of

spirals around said outer envelope surface and essentially along the whole of its

length.

Application No. 10/587,743

Page 5

13. (Previously Presented) The isostatic press as claimed in claim 11, wherein

at least one groove intersects at least another groove, thereby enabling pressure

medium to flow from one tunnel-like passage to another tunnel-like passage.

14. (Original) The isostatic press as claimed in claim 13, wherein

at least one first groove runs in the form of a spiral inclined in one direction

relative to the circumference of said outer envelope surface, and

at least one second groove runs in the form of a spiral inclined in the opposite

direction relative to the circumference of said outer envelope surface, thereby

intersecting said at least one first groove.

15. (Previously Presented) The isostatic press as claimed in claim 11, wherein

the groove is dimensioned and arranged along said outer enveloper surface in such

manner that, when a crack has propagated through the wall and grown so that it

opens into a groove, the crack must not have reached a critical size.

16. (Previously Presented) A method of manufacturing an isostatic press,

comprising:

providing a cylindrical element comprising an inner surface defining a pressure

treatment chamber for accommodating a pressure medium and an outer envelope

surface;

providing said outer envelope surface with at least one groove running

essentially over the length of said outer envelope surface; and

Application No. 10/587,743

Page 6

applying a single prestressing device on said outer envelope surface for

inducing a compressive radial prestress in said cylindrical element and

simultaneously creating at least one tunnel-like passage defined by said at least one

groove and a portion of said prestressing device covering said at least one groove.

17. (Previously Presented) The method as claimed in claim 16, wherein said

cylindrical element is dimensioned to become a force-absorbing wall of a pressure

vessel and wherein the prestressing device is at least one of wire-shaped and band-

shaped, the method further comprising winding the prestressing device around and

covering essentially the whole outer envelope surface of the cylindrical element.

18. (Previously Presented) The method as claimed in claim 16, wherein said

cylindrical element is a protective liner and wherein said prestressing device is

dimensioned to become a cylindrical wall of a force-absorbing pressure vessel, the

method further comprising shrinking said prestressing device on the outer envelope

surface of the protective liner.

<End of Claims Listing>